



Core Mould Insert Individual



DATA SHEET

Core Mould Insert Individual

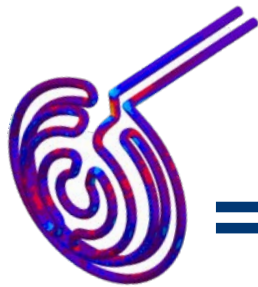
01 Cooling Power

DESIGN APPROACH



- Optimal cooling of overheated surfaces in the nozzle area.
- Homogeneous cooling of the working surface.
- Circular shape of cooling channels for maximum efficiency.

THERMAL ANALYSIS AND SIMULATION

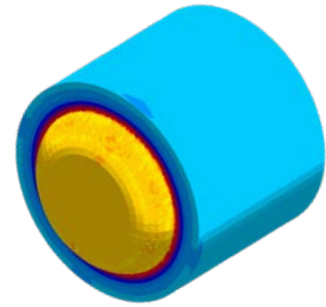


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- Low standard deviation of the temperature field.
- Small pressure differences between the inlet and outlet of the cooling medium.
- High Reynolds number, high turbulence, optimal heat transfer.

iTherm®

CORE MOULD
INSERT INDIVIDUAL



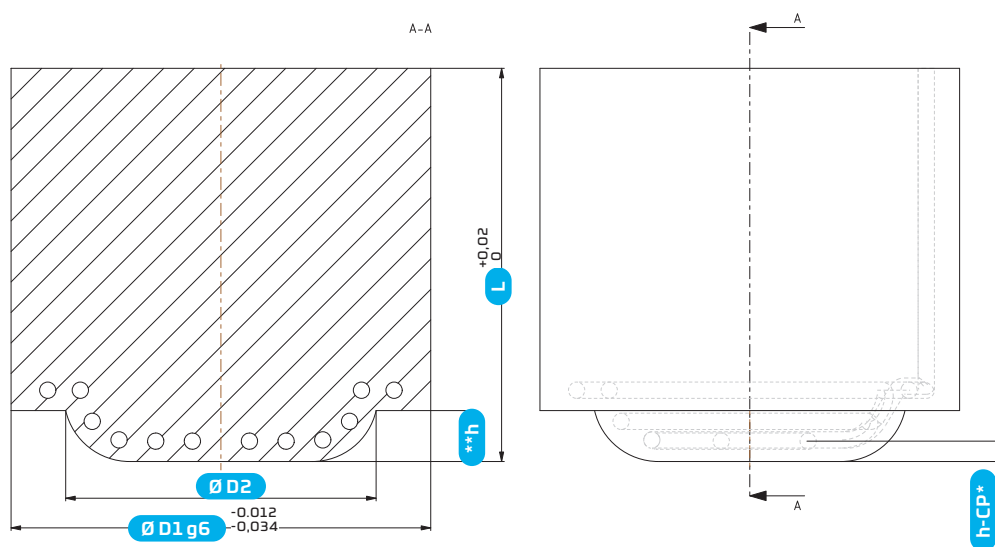
COOLING POWER OPTIONS

10 W/m²

15 W/m²

25 W/m²

02 Dimensional parameters



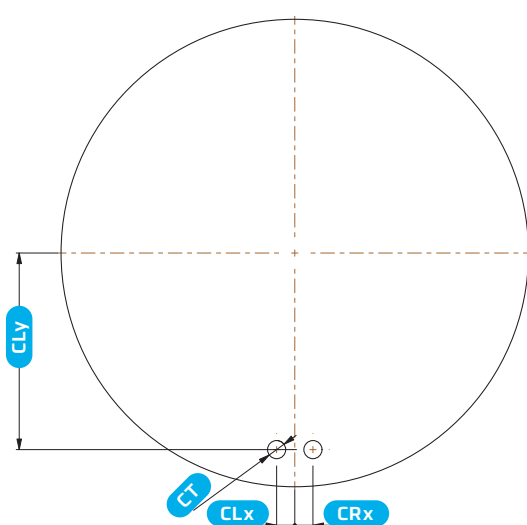
*The dimension changes based on the cooling power input

Name	D1	L range
20BCO	55	50-100
22BCO	58	50-120
26BCO	65	50-120
32BCO	70	60-120
38BCO	79	60-120
44BCO	84	60-120
50BCO	92	60-120

*D2 up to customer preference

**h up to customer preference

03 Connection holes



Name	CLx	CRx	CLy	CT
20BCO	0-24	0-24	0-24	1/16" NPT - 1/2"NPT or G1/16" - G1/2"
22BCO	0-26	0-26	0-26	1/16" NPT - 1/2"NPT or G1/16" - G1/2"
26BCO	0-29	0-29	0-29	1/16" NPT - 1/2"NPT or G1/16" - G1/2"
32BCO	0-32	0-32	0-32	1/16" NPT - 1/2"NPT or G1/16" - G1/2"
38BCO	0-36	0-36	0-36	1/16" NPT - 1/2"NPT or G1/16" - G1/2"
44BCO	0-39	0-39	0-39	1/16" NPT - 1/2"NPT or G1/16" - G1/2"
50BCO	0-43	0-43	0-43	1/16" NPT - 1/2"NPT or G1/16" - G1/2"